

SPLIT

Date: Tuesday, 4/17/2007 11:05:00 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 31831		Part Number	: D2618		
Estimate Number	: 10897		Drawing Number	: D2618 REV B1		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 4/17/2007 S.O. No. : N/A		Drawing Revision	: B1		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 5/10/2007 Qty: 200 Um: Each		
Previous Run	: 30465		Type	: MACHINED PARTS		
Written By	:					
Checked & Approved By	:		Handwritten signature: 4/17/07, 04/17			
Comment	: Est Rev:F Re-format 05-11-22 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR0500	Delrin Round Bar .50"	 Comment: Qty.: 0.2709 f(s)/Unit Total : 54.1800 f(s) Delrin Round Bar .50" black (MDELRINR0500) Batch: M102828 RP 9/07/14 16923
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	 Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA195 & Dwg. D2618. 2-Deburr
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK	 Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8/9/13 50 (200X)

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 0109/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/1/2007 11:05:00 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31831

Part Number: D2618

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

D 07/09/14

Job Completion



u 07/09/13

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	31831
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

22 P 07/09/12

Measured by: <u>RJ</u>	Audited by: <u>OnL</u>	Prototype Approval:	N/A
Date: <u>07/09/12</u>	Date: <u>07/09/12</u>	Date:	N/A

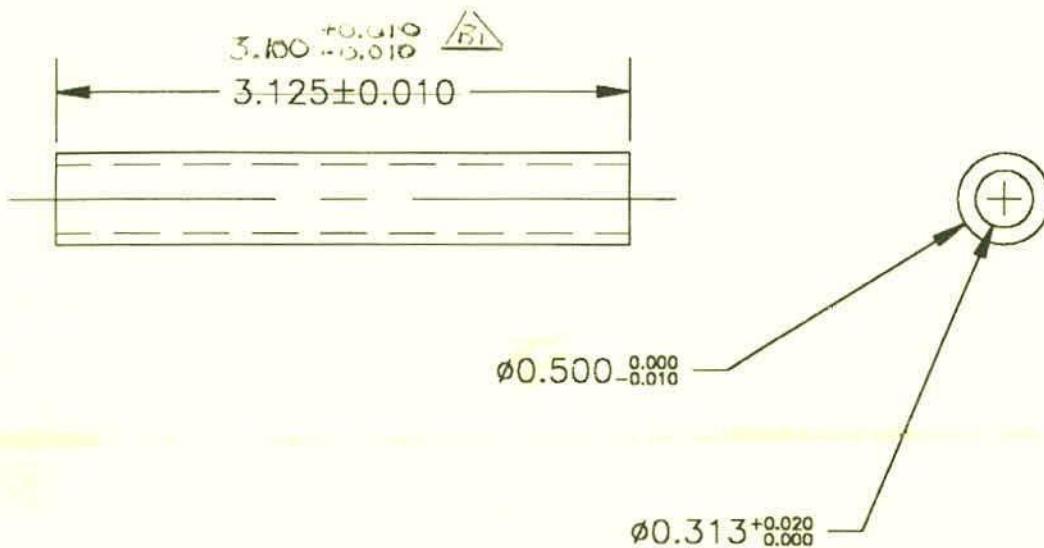
Rev	Date	Change	Revised by	Approved
A	04.08.26	New Issue	KJ/JLM	
B	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	<i>[Signature]</i>

DART

DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1

RELEASED
97/05/13 DS

B	97.05.09	3.125 WAS 1.625, .313 WAS .375
BI	CP/H 04.06.03	CHANGE DIM FOR BETTER FIT



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31831

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22
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